




				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1	
					VALUE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
					SYMBOL	~	▽		▽▽			▽▽▽			▽▽▽▽			
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227						3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244							
				2. QUALITY OF WELD JOINTS REF. RD-230						4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
	12.03.20	DRG. REVISED & REDRAWN.		MGR	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE		0	6	30	120	315	1000	2000	4000	8000		
				VVS		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±5		
REVISION	DATE	CHANGE		BY/APP.														